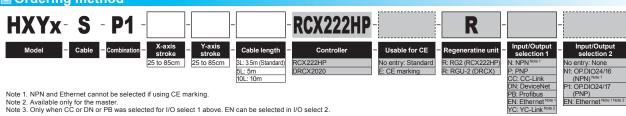


## **■** Ordering method

Pole type Whipover



■ Specification					
	X-axis	Y-axis			
Axis construction Note 1	F20	F20-BK			
AC servo motor output (W)	600	600			
Repeatability Note 2 (mm)	+/-0 01	+/-0.01			
Drive system	Ball screw (Class C7)	Ball screw (Class C7)			
Ball screw lead (Deceleration ratio) (mm)	20	10			
Maximum speed Note 3 (mm/sec)	1200	600			
Moving range (mm)	250 to 850	250 to 850			
Robot cable length (m)	Standard: 3.5 Option: 5,10				

HXYx 2 axes

(P1)

φ29 (Note 2) Grounding terminal (M4) 37

5.5

125 35.5

202 (213)

for each stroke (mm/sec) Note 4

180

21 138

Note 1. Use caution that the flame machining (installation holes, tap holes) differs from single-axis robots'.

Note 2. Positioning repeatability in one direction.

Note 3. The total of the X and Y strokes should be 1100mm or less.

Note 4. When the X-axis/Y-axis stroke is longer than 850mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.

■ Maximum payload			
Y stroke (mm)	XY 2 axes		
250 to 850	30		

Operation method Programming / I/O point trace / Remote command / Operation using RS-232C communication

Controller Controller

RCX222HP-R DRCX2020-R

(50)	185 (Between knocks +/-0.02)
362+/-3 X stroke  20 115 114.1  Note 1	202 2.48H7 Depth10 4-M8 x 1.25 Depth30

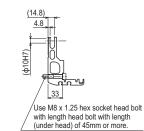
	_72	M x 200	Κ.	_ 95
	20	00 N-φ9 through (B)		
162				
£				
		2-φ10H7: See detaild drawing of B sec	ction	
	176	C+/-0.02		

L (X stroke + 417)

480

80%





Detail of section A

Detail of section B

X stroke Note 3		250	350	450	550	650	750	850	1
L		667	767	867	967	1067	1167	1267	1
К		100	200	100	200	100	200	100	
С		420	420	600	600	780	780	960	
М		2	2	3	3	4	4	5	
N		8	8	10	10	12	12	14	
Y stroke <sup>№</sup>	te 3	250	350	450	550	650	750	850	1
Maximum speed	X-axis	1200				960	'n		

600

Y-axis

Speed setting

Note 1. The moving range when returning to origin and the stop position when stopping by the mechanical stopper. Note 2. User cable extraction port.

Note 3. The total of the X and Y strokes should be 1100mm or less.

Note 4. When the X-axis/Y-axis stroke is longer than 850mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table at the left.